攻丝夹头 Tapping Collets

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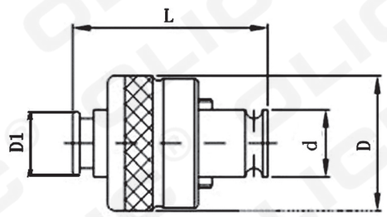

Model		Capacity	d	D	D1(ISO)	W(ISO)	D1(JIS)	W(JIS)	L	Model
GT12	–3	M3	19	38	3.15	2.5	4	3.2	54	7PCS/ 9PCS (3–16mm) Small
	–4	M4			4	3	5	4		
	–5	M5			5	4	5.5	4.5		
	–6	M6			6.3	5	6	4.5		
	–8	M8			6.3	5	6.2	5		
	–10	M10			8	6.3	7	5.5		
	–12	M12			9	7.1	8.5	6.5		
GT24	–12	M12	30	58	9	7.1	8.5	6.5	79.5	7PCS (5–30mm) Middle
	–14	M14			11.2	9	10.5	8		
	–16	M16			12.5	10	12.5	10		
	–18	M18			14	11.2	14	11		
	–20	M20			14	11.2	15	12		
	–22	M22			16	12.5	17	13		
	–24	M24			18	14.05	19	15		
GT42	–24	M24	45	85	18	14.05	19	15	117	7PCS (5–30mm) Large
	–27	M27			20	16.05	21	17		
	–30	M30			20	16.05	23	17		
	–33	M33			22.4	18.05				
	–36	M36			25	20.05				
	–39	M39			28	22.45				
	–42	M42			28	22.45				

***With Function of over-loading protection.** 带过载保护功能。

BT快换丝攻夹头柄体 BT Quick Change Tapping Chuck Adapter

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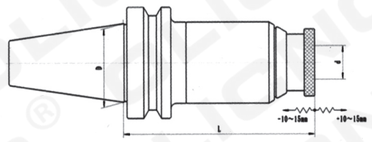

Model	Capacity	D	d	L	适用夹头
BT30–GT12	M3–M16	ϕ31.75	ϕ19	125	GT12 GT12B TC312 G3
BT40–GT12	M3–M16	ϕ44.45	ϕ19	110	GT12 GT12B TC312 G3
BT40–GT24	M5–M30	ϕ44.45	ϕ30	130	GT24 GT24B G12
BT40–TC820	M5–M24	ϕ44.45	ϕ31	130	TC820
BT50–GT12	M3–M16	ϕ69.85	ϕ19	110	GT12 GT12B TC312 G3
BT50–GT24	M5–M30	ϕ69.85	ϕ30	120	GT24 GT24B G12
BT50–TC820	M5–M24	ϕ69.85	ϕ31	130	TC820

直柄快换丝攻夹头柄体 Straight Quick Change Tapping Chuck Adapter

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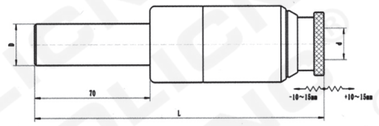

Model	Capacity	D	d	L	适用夹头
D20–GT12	M3–M16	ϕ20	ϕ19	175	GT12 GT12B TC312 G3
D25–GT12	M3–M16	ϕ25	ϕ19	175	GT12 GT12B TC312 G3
D32–GT12	M3–M16	ϕ32	ϕ19	175	GT12 GT12B TC312 G3
D25–GT24	M5–M30	ϕ25	ϕ30	190	GT24 GT24B G12
D32–GT24	M5–M30	ϕ32	ϕ30	190	GT24 GT24B G12

直柄侧固式快换丝攻夹头柄体 Side Lock Straight Quick Change Tapping Chuck Adapter

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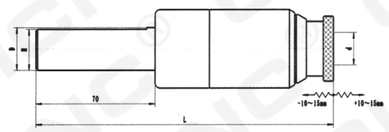

Model	Capacity	D	H	d	L	适用夹头
D20–GT12	M3–M16	ϕ20	ϕ19	ϕ19	175	GT12 GT12B TC312 G3
D25–GT12	M3–M16	ϕ25	ϕ24	ϕ19	175	GT12 GT12B TC312 G3
D32–GT12	M3–M16	ϕ32	ϕ41	ϕ19	175	GT12 GT12B TC312 G3
D25–GT24	M5–M30	ϕ25	ϕ24	ϕ30	190	GT24 GT24B G12
D32–GT24	M5–M30	ϕ32	ϕ31	ϕ30	190	GT24 GT24B G12

MT快换丝攻夹头柄体 Morse Taper Quick Change Tapping Chuck Adapters

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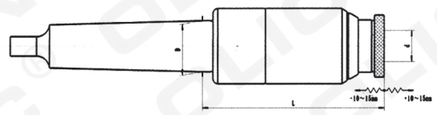

Model	Capacity	D	d	L	适用夹头
MT2-GT12	M3-M16	ϕ17.780	ϕ19	110	GT12 GT12B TC312 G3
MT3-GT12	M3-M16	ϕ23.825	ϕ19	110	GT12 GT12B TC312 G3
MT4-GT12	M3-M16	ϕ31.267	ϕ19	110	GT12 GT12B TC312 G3
MT3-GT24	M5-M30	ϕ23.825	ϕ30	130	GT24 GT24B G11
MT4-GT24	M5-M30	ϕ31.267	ϕ30	130	GT24 GT24B G12
MT5-GT24	M5-M30	ϕ44.399	ϕ30	13	GT24 GT24B G12

快换式丝攻夹头柄体 Quick Change Tapping Chuck Adapters

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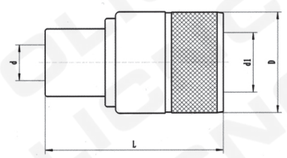

Model	Capacity	d	d1	D	L	X	适用夹头
B12-GT12	M3-M16	ϕ12.065	ϕ19	ϕ34	60	B12	GT12 GT12B TC312 G3
B16-GT12	M3-M16	ϕ15.733	ϕ19	ϕ34	65	B16	GT12 GT12B TC312 G3
B18-GT12	M3-M16	ϕ17.780	ϕ19	ϕ34	73	B18	GT12 GT12B TC312 G3
JT6-GT12	M3-M16	ϕ17.17	ϕ19	ϕ34	65	JT6	GT12 GT12B TC312 G3
ϕ14-GT12	M3-M16	ϕ14	ϕ19	ϕ34	70		GT12 GT12B TC312 G3
ϕ16-GT12	M3-M16	ϕ16	ϕ19	ϕ34	73		GT12 GT12B TC312 G3
B16-GT24	M5-M30	ϕ15.733	ϕ30	ϕ51	76	B16	GT24 GT24B G12
B18-GT24	M5-M30	ϕ17.780	ϕ30	ϕ51	84	B18	GT24 GT24B G12
B24-GT24	M5-M30	ϕ23.825	ϕ30	ϕ51	101	B24	GT24 GT24B G12
JT6-GT24	M5-M30	ϕ17.17	ϕ30	ϕ51	76	JT6	GT24 GT24B G12
ϕ20-GT24	M5-M30	ϕ20	ϕ30	ϕ51	84		GT24 GT24B G12
B18-TC820	M12-M24	ϕ17.780	ϕ31	ϕ51	88	B18	TC820

攻丝转接头 Taping Chuck Reducers

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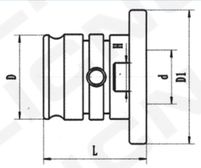

Model	D	d	D1	L	H	适用夹头
GT42→GT24	ϕ45	ϕ30	69	57	20	GT24 GT24B G12
GT24→GT12	ϕ30	ϕ19	48	36	12	GT12 GT12B TC312
TC1433→TC820	ϕ48	ϕ31	69	63	24	TC820
TC820→TC312	ϕ31	ϕ19	41	41	16	GT12 GT12B TC312

攻丝夹头套装 Tapping Collets Chuck Sets

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Model	Sizes of Collets	
MT3/4/5-GT12-7PCS	GT12	M3, M4, M5, M6, M8, M10, M12
NT30/40/50-GT12-7PCS		
BT30/40/50-GT12-7PCS		
MT3/4/5-GT24-7PCS	GT24	M12, M14, M16, M18, M20, M22, M24
NT30/40/50-GT24-7PCS		
BT40/50-GT24-7PCS		
MT3/4/5-GT42-7PCS	GT42	M24, M27, M30, M33, M36, M39, M42
NT30/40/50-GT42-7PCS		
BT40/50-GT42-7PCS		

Please state the detailed size when ordering. e.g.: BT40-GT24 / 7PCS.

刚性伸缩攻牙柄体 Rigid Telescopic Tapping Shanks

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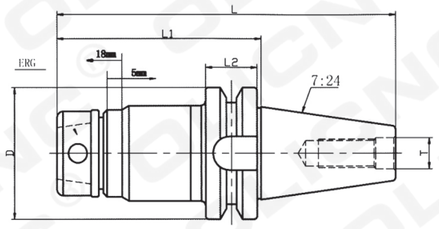
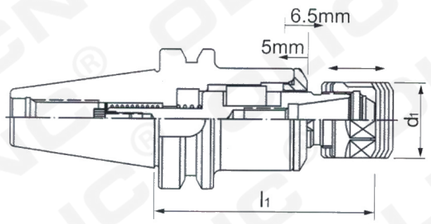


Model	Gripl range	D	L	L1	L2	T	COLLET
BT30-TER16	M3-M10	46	149	100.6	20	M12	ER16G
BT30-TERP20	M3-M16	46	151	102.6	20	M12	ER20G
BT30-TER25	M3-M22	46	153	104.6	20	M12	ER25G
BT30-TER32	M3-M27	46	156	107.6	20	M12	ER32G
BT40-TER16	M3-M10	65	161	95.6	25	M16	ER16G
BT40-TER20	M3-M16	65	163	97.6	25	M16	ER20G
BT40-TER25	M3-M22	65	165	99.6	25	M16	ER25G
BT40-TER32	M3-M27	65	168	102.6	25	M16	ER32G
BT50-TER16	M3-M10	100	207	105.2	35	M24	ER16G
BT50-TER20	M3-M16	100	209	107.2	35	M24	ER20G
BT50-TER25	M3-M22	100	211	109.2	35	M24	ER25G
BT50-TER32	M3-M27	100	214	112.2	35	M24	ER32G

ETP攻牙刀柄 ETP Tapping Holders

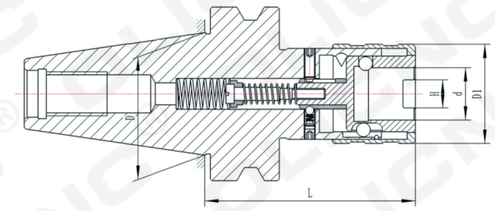


Model	l1	d1	Collet	Tapping Range
BT30-ETP16	110	28	ER16/ERG16	M2-M12
BT30-ETP20	110	34	ER20/ERG20	M2-M16
BT30-ETP25	110	42	ER25/ERG25	M2-M22
BT30-ETP32	110	50	ER32/ERG32	M2-M30
BT40-ETP16	100	28	ER16/ERG16	M2-M12
BT40-ETP20	100	34	ER20/ERG20	M2-M16
BT40-ETP25	100	42	ER25/ERG25	M2-M22
BT40-ETP32	100	50	ER32/ERG32	M2-M30
BT50-ETP16	110	28	ER16/ERG16	M2-M12
BT50-ETP20	110	34	ER20/ERG20	M2-M16
BT50-ETP25	110	42	ER25/ERG25	M2-M22
BT50-ETP32	110	50	ER32/ERG32	M2-M30

适配Adaptation

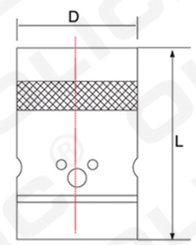
ER筒夹/ER Collet	ERG筒夹/ERG Collet	TER筒夹 / TER Collet

TC820–WF攻丝刀柄 TC820-WF Tapping Holders



Model	D	D1	d	L	H	Tapping range	Telescopic length	
							Compression	Elongation
BT30-WF12-69L	31.75	36	19	69	10	M3-M12	5	5
BT30-WF20-100L	31.75	53	31	100	16	M5-M30	12	12
BT40-WF12-75L	44.45	36	19	75	10	M3-M12	5	5
BT40-WF20-96L	44.45	53	31	96	16	M5-M30	12	12
BT40-WF33-158L	44.45	78	48	158	25	M24-M42	20	20
BT50-WF12-90L	69.98	36	19	90	10	M3-M12	5	5
BT50-WF20-108L	69.98	53	31	108	16	M5-M30	12	12
BT50-WF33-145L	69.98	78	48	145	25	M24-M42	20	20
BT50-GT42-145L	69.98	78	45	145	20	M24-M42	20	20

TC攻丝夹头 TC Tapping Collets



Model	Capacity		Handle diameter range	Connection taper	D	L
TC13-B16	M2-M13	1/8"-1/2"	φ2.5-φ10	B16	48	73
TC13-JT6	M2-M13	1/8"-1/2"	φ2.5-φ10	JT6	48	73
TC16-B18	M3-M16	1/8"-5/8"	φ3-φ12.5	B18	54	85
TC16-JT6	M3-M16	1/8"-5/8"	φ3-φ12.5	JT6	54	85
TC20-B18	M5-M20	3/16"-3/4"	φ4.5-φ15	B18	54	85
TC20-JT6	M5-M20	3/16"-3/4"	φ4.5-φ15	JT6	54	85
TC24-B22	M12-M24	1/2-15/16"	φ8.5-φ18	B22	60	95